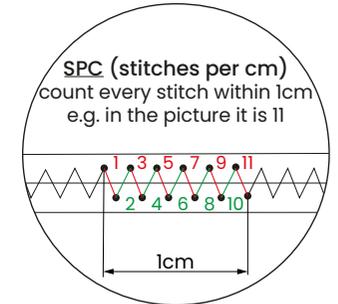
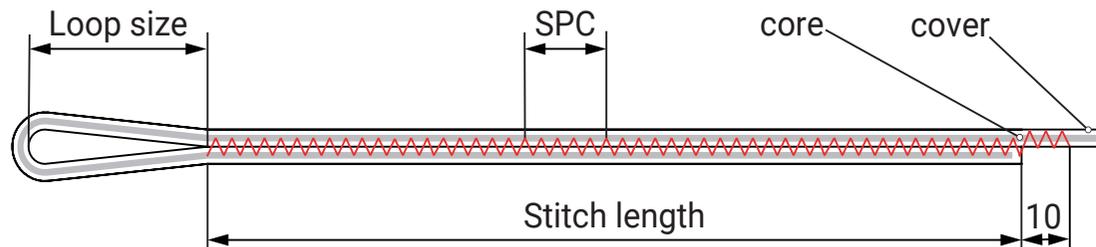
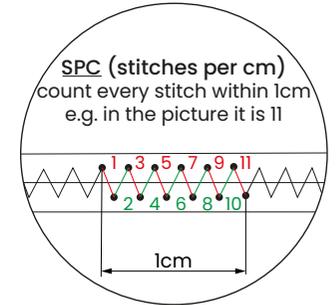
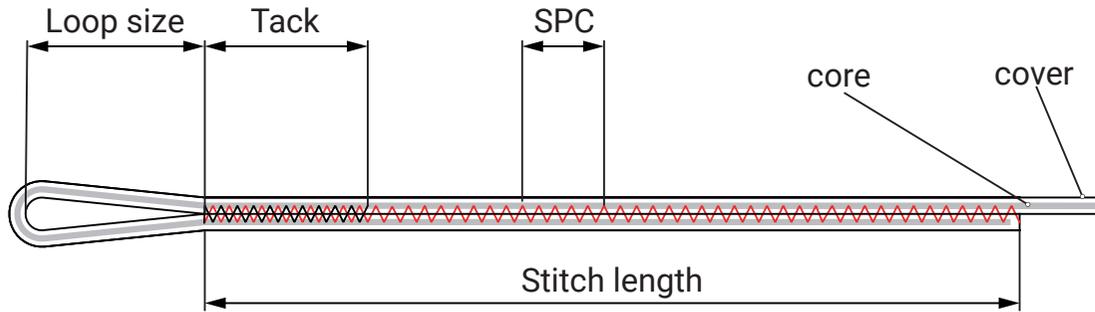


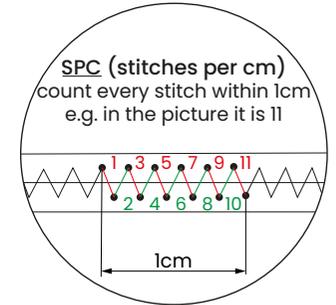
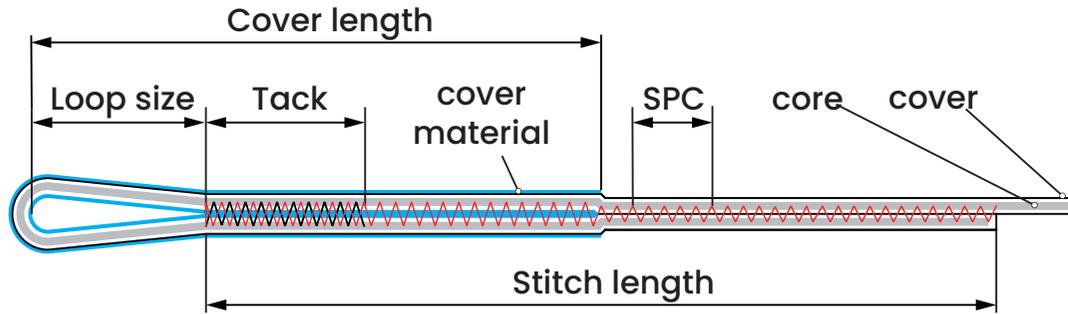
VERSION	NOTE	DATE	by
1	ZOOM linesewing instructions	01.01.2026	ALH



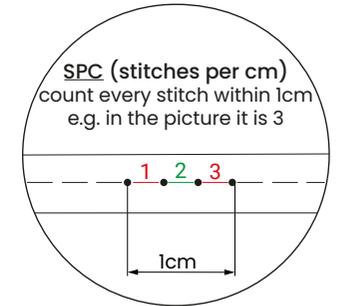
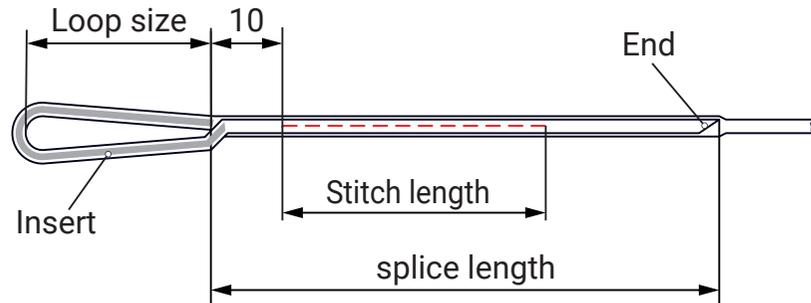
Type	Loop size (mm)	Tack (mm)	SPC	Stitch length (mm)	Breaking strength (daN)	Thread type	Needle Size	Note
Liros PPSLS 65	25	7-8	7-8	70		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros DSL 70	25	7-8	7-8	70		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end



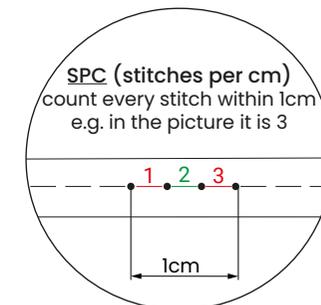
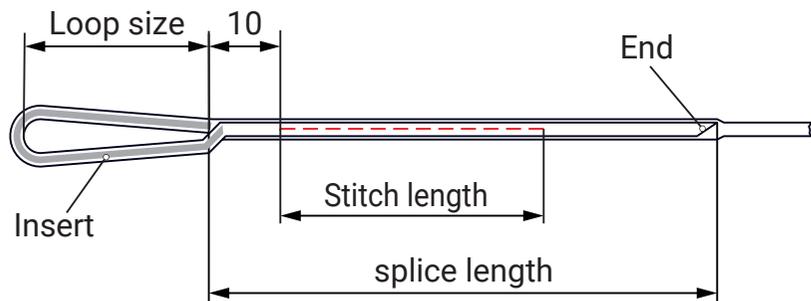
Type	Loop size (mm)	Tack (mm)	SPC	Stitch length (mm)	Breaking strength (daN)	Thread type	Needle Size	Note
Liros PPSL 120	25	20	11-12	120		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 125	25	20	11-12	120		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 160	25	20	11-12	120		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 180	25	20	11-12	120		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 191	25	20	11-12	180		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 200	25	20	11-12	180		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 260	25	20	11-12	180		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 275	25	20	11-12	180		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 350	25	20	11-12	180		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end



Type	Loop size (mm)	Tack (mm)	SPC	Stitch length (mm)	Cover length (mm)	Cover Material	Breaking strength (daN)	Thread type	Needle Size	Note
Liros PPSL 120	25	20	11-12	120	70	TSL 140		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 125	25	20	11-12	120	70	TSL 140		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 160	25	20	11-12	120	70	TSL 140		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 180	25	20	11-12	120	70	TSL 140		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 191	25	20	11-12	180	70	TSL 140		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 200	25	20	11-12	180	70	TSL 190		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 260	25	20	11-12	180	70	TSL 280		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSL 275	25	20	11-12	180	70	TSL 280		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end
Liros PPSLS 350	25	20	11-12	180	70	TSL 280		A&E BT 69/2 Bonded/Tex 70 white	DP 90	cut core and burn cover end



Type	Loop size (mm)	SPC	Splice length (mm)	Stitch length (mm)	Insert material	Insert length (mm)	Breaking strength (daN)	Thread type	Needle Size	Note
Edelrid 8001-025	25	3-4	55	30	8001-025	35		A&E tex 30 White	DP 60	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-040	25	3-4	80	40	8001-025	45		A&E tex 30 White	DP 75	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-050	25	3-4	80	40	8001-040	45		A&E tex 30 White	DP 75	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-070	25	3-4	80	40	8001-050	45		A&E tex 30 White	DP 75	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-090	25	3-4	80	40	8001-070	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-120	25	3-4	80	40	8001-090	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-130	25	3-4	80	40	8001-090	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 1.5cm & cut end at 45 degrees
Edelrid 8001-135	25	3-4	80	40	8001-090	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 2-2.5cm & cut end at 45 degrees
Edelrid 8001-190	25	3-4	80	40	8001-135	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 2-2.5cm & cut end at 45 degrees
Edelrid 8001-230	25	3-4	80	40	8001-190	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 2-2.5cm & cut end at 45 degrees
Edelrid 8001-280	25	3-4	80	40	8001-230	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 2-2.5cm & cut end at 45 degrees
Edelrid 8001-340	25	3-4	80	40	8001-280	45		A&E BT 69/2 BondedTex 70 white	DP 90	Wool 2-2.5cm & cut end at 45 degrees



Type	Loop size (mm)	SPC	Splice length (mm)	Stitch length (mm)	Insert material	Insert length (mm)	Breaking strength (daN)	Thread type	Needle Size	Note
Liros DC 35	25	3-4	55	30	DC 35	35		A&E tex 30 Yellow	DP 75	Wool 1.5cm & cut end at 45 degrees
Liros DC 40	25	3-4	80	40	DC 35	45		A&E tex 70 Yellow	DP 75	Wool 1.5cm & cut end at 45 degrees
Liros DC 60	25	3-4	80	40	DC 40	45		A&E tex 70 Yellow	DP 90	Wool 1.5cm & cut end at 45 degrees
Liros DC 100	25	3-4	80	40	DC 60	45		A&E tex 70 Yellow	DP 90	Wool 1.5cm & cut end at 45 degrees
Liros DC 120	25	3-4	80	40	DC 100	45		A&E tex 70 Yellow	DP 90	Wool 1.5cm & cut end at 45 degrees
Liros DC 160	25	3-4	80	40	DC 120	45		A&E tex 70 Yellow	DP 90	Wool 2-2.5cm & cut end at 45 degrees

